



TECHNICAL BULLETIN 5.15

Vinyl Application Instructions for Center Hinge Method

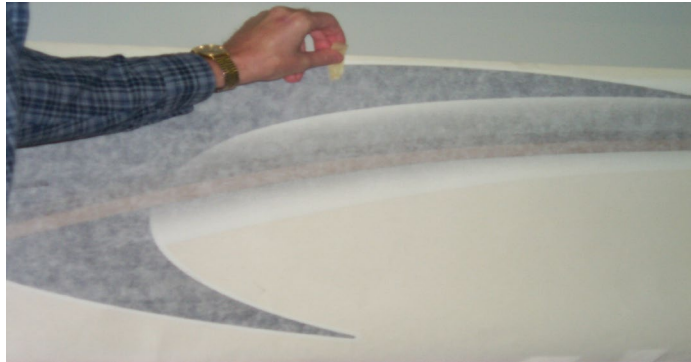
1. Spray surface with liberal amount of Isopropyl Alcohol.



2. Wipe surface completely dry with clean towel.



3. Tape vinyl graphic into position with small pieces of masking tape.



4. Apply a 2" tape hinge vertically through the center of the vinyl graphic.
Note: It is recommended extra tape to be placed at the top and bottom of the hinge.

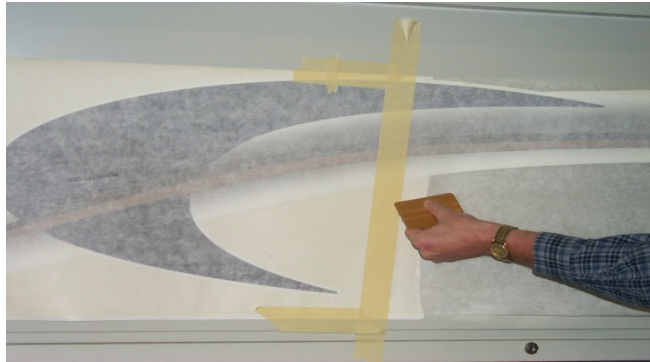


5. Fold half of the vinyl graphic back over the hinge, peel liner off vinyl graphic to the tape hinge, cut liner clean and straight along hinge and discard.



6. Fold vinyl graphic back while holding it slightly off the application surface.

Begin squeegee the vinyl graphic down starting at the tape hinge.



7. Remove the tape hinge.



8. Fold the remaining half of the vinyl graphic back over the hinge, peel liner off vinyl graphic.



9. Fold vinyl graphic back while holding it slightly off the application surface.

Begin squeegee the vinyl graphic down starting where the tape hinge was.



10. Slowly remove the application masking at a 180° angle to the application surface.



11. Inspect vinyl graphic for trapped air and prick bubbles with an air release tool.



12. Re-squeegee the vinyl graphic with a felt squeegee to ensure proper adhesion of vinyl graphic.

